

**STAINLESS STEEL PUSH-ON RETAINERS
 FOR NO. 09 SCREW FASTENER ASSEMBLIES**

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
1/23/89	JHV		N.T.S.	J-09-6-1

REV.	DATE	BY-CHKD	REVISIONS	ITEM	PART NO.	MATERIAL	FINISH
A	5/23/89	JHV	ADDED INSTALLATION INFORMATION	RETAINER	09-6-1	TY 302 S/S	PASSIVATED
B	12APR93	ALC	PRN: S-1-03				

NOTE - MAX. PANEL THICKNESS -
 TO INSURE THAT RETAINER SEATS PROPERLY
 BETWEEN SCREW THREADS AND PANEL, THE ACTUAL
 PANEL THICKNESS PLUS .023 ADDITIONAL CLEARANCE
 MUST BE LESS THAN "MAX. OUTER PANEL THICKNESS"
 IN SCREW SELECTION TABLE IN SOUTHCO HANDBOOK.

