

NOTES:

A. HANDLE-SHAFT ASSEMBLY CONSISTS OF HANDLE AND SLEEVE - DIE CAST ZINC, BRUSHED CHROME.

PLATE ON SIDES OF HANDLE AND SLEEVE AND ON BALANCE OF HANDLE AND SLEEVE - POLISHED AND BRIGHT CHROME PLATE.

SPRING & WASHER - 302 STAINLESS STEEL, PASSIVATED
 PIN - 303 STAINLESS STEEL, NATURAL.
 O-RING - BUNA-N, NATURAL.
 SHAFT - LOW CARBON STEEL, ZINC IMMERSION COATING.
 BUSHING - LOW CARBON STEEL, ZINC IMMERSION COATING.
 PAWL POSITIONING PIN - 1213 STEEL, ZINC PLATE, CHROMATE DIP.

southco		PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.			SOUTHCO LIFT AND TURN LATCH ASSEMBLY			DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH	8-25-86	RHB		.75:1	J-62-10-503-10
F	03DEC96	DHN/CHW	PRN: 62-553 (REDRAWN ON CAD)	ASSEMBLY	62-10-503-10							
G	23APR2007	BWR/RLR	PRN: P2007-0550	HANDLE-SHAFT ASSEMBLY	-	SEE NOTE A	SEE NOTE A					
				GASKET	-	FIBRE	NATURAL					
				LOCKWASHERS	-	SPRING STEEL	ZINC PLATE, CHROMATE DIP					
				MOUNTING NUT	-	DIE CAST ZINC	CHEMICAL PROTECTIVE FILM					
				PAWL	-	DIE CAST ZINC	CHEMICAL PROTECTIVE FILM					
				JAM NUTS	-	LOW CARBON STEEL	ZINC IMMERSION COATING					

MILLIMETERS	
TOLERANCES UNLESS OTHERWISE NOTED	
UP TO 0.5	±0.05
OVER 0.5 UP TO 6	±0.1
OVER 6 UP TO 30	±0.2
OVER 30	±0.3
ANGLES	±1°

