1. PANEL PREPARATION
   - PANEL SIZE: 2" x 2.5" x 3/16"
   - PANEL THICKNESS: 20 ga.
   - HANDLE ROTATION CENTER

   NOTES:
   - ALL LATCH COMPONENTS ARE HOMS COMPLIANT.
   - LATCH INSTALLATION:
     A. PREPARE THE PANEL SLOTS AS SHOWN.
     B. INSTALL LATCH SUCTION FROM THE FRONT SIDE OF THE PANEL AS SHOWN.
     C. INSTALL LATCH SUPPORT FROM THE BACK SIDE OF THE PANEL.
     D. PLACE THE LATCH SUPPORT TO THE MOUNTING BRACKET TO THE MOUNTING AS SHOWN.
   - MAX MOUNTING BRACKET 38 TIP TORQUE 1/4-40.
   - PLACE THE LATCH UNTIL THE LATCH SHOWN, PLEASE NOTE THAT THE LATCH IS BE LEVEL.
     THE LATCH SHOWN, THE DIRECTION CAN BE EASILY CHANGED FROM LEFT TO RIGHT.
   - COUNTERSINK THE LOCKING SCREWS TO A SLOTTED HEADED SCREW.
   - MAX MOUNTING BRACKET 38 TIP TORQUE 1/4-40.
   - COUNTERSINK THE LOCKING SCREWS TO A SLOTTED HEADED SCREW.

2. PROPER CAM & GEARBOX INSTALLATION FOR ROTATING HANDLE CW TO OPEN
   - INSIDE EDGE OF DOOR
   - 22.5 MIN.
   - 364 MIN.

3. HARDWARE PACK
   - (2) M4X0.7X25
   - P.O.F.
   - #8 SCREW
   - SELF TAPPING SCREW FOR GEARBOX INSTALL
   - M6X1X16 CEN SCREW

4. HE3-50-142-0XX
   - 383 BUN WITH H3-51-10 GEARBOX
   - HE3-50-142-0XX
   - 383 BUN WITH H3-51-10 GEARBOX WITH H3-51-10 GEARBOX

5. MATERIALS:
   - STEEL
   - STAINLESS

6. COSMETIC SPECIFICATIONS:
   - ALUMINUM OR CHRYSLER PLATED SURFACES, UNLESS OTHERWISE NOTED, ARE TO COMPLY TO A FINISH DESIGNATION. ALL OTHER SURFACES, UNLESS OTHERWISE NOTED, ARE TO COMPLY TO A CLASS OF DESIGNATION AS DESCRIBED IN SPECIFIED COSMETIC SPECIFICATIONS.